

## DESCRIPTION AND USES

Mira 424 WB Wood Filler is a waterborne wood filler designed to be applied directly to wood to aid in the filling of pores on open grain substrates.

## SPECIFICATIONS

**SURFACE PREPARATION:** Wood substrates should be sanded accordingly before filling. Substrate should be clean and dust free. Proper sanding and preparation of the substrate is critical to achieving consistent results.

**APPLICATION:** Stir Mira 424 WB Wood Filler. Do not shake or agitate at high speed. Apply smoothly and evenly in one application using brush, spray, or squeegee. Allow a minimum of 1 hour dry time and make sure that Mira 424 WB Wood Filler had dried adequately before proceeding. Once dry, sand either by hand or machine.

**CLEAN UP:** Clean all equipment and tools with water. If Mira 424 WB Wood Filler is allowed to dry, use Acetone to remove dried film.

## PRECAUTIONS

To prevent costly finishing mistakes, always test the entire finishing system under your finishing conditions.

**NOTICE:** Reports have associated repeated and prolonged occupational exposure to solvents with permanent brain and nervous system damage. Intentional misuse by deliberately concentrating and inhaling the contents may be harmful or fatal.

For complete safety information, refer to the MATERIAL SAFETY DATA SHEET for this product.

## PRODUCT CODES

424 - WB WOOD FILLER

## TECHNICAL DATA

**VEHICLE TYPE:** Acrylic

**VOLUME SOLIDS:** 55%

**WEIGHT SOLIDS:** 52%

**DENSITY:** 15.16 lbs/gal

**ACTUAL VOC:** 0.80 lbs/gal

**REGULATORY VOC:** 149.6 g/L

**CLEAN UP SOLVENT:** Water

**THEORETICAL COVERAGE:** 1100 SF @ 1 mil

**RECOMMENDED SPREAD RATE:** 50 - 100 SF/Gallon

**DRY TIME:** Allow 1 hour minimum dry time before sanding.

**SHELF LIFE:** 1 year shelf life when properly stored.

For complete safety information, refer to the SAFETY DATA SHEET for this product.

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