

SECTION 1) CHEMICAL PRODUCT AND MANUFACTURER'S IDENTIFICATION

Product ID:	6090		
Product Name:	EPOXY SOLVENT		
Revision Date:	Feb 03, 2024	Date Printed:	Feb 03, 2024
Version:	2.0	Supersedes Date:	Sep 16, 2019
Manufacturer's Name:	Repcolite Paints, Inc.		
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SECTION 2) HAZARDS IDENTIFICATION

Classification

Flammable Liquids - Category 2

Acute toxicity Dermal - Category 3

Acute toxicity Inhalation Vapor - Category 3

Acute toxicity Oral - Category 4

Carcinogenicity - Category 2

Eye Irritation - Category 2A

Reproductive Toxicity - Category 2

Skin Irritation - Category 2

Specific Target Organ Toxicity - Repeated Exposure - Category 2

Specific Target Organ Toxicity - Single Exposure (Respiratory Tract Irritation) - Category 3

Acute aquatic toxicity - Category 2

Safety data sheet prepared in accordance to the United States Occupational Safety and Health Administration (OSHA) Hazard Communication Standard (29 CFR 1910.1200) and the Canadian Workplace Hazardous Materials Information System (WHMIS).

Pictograms



Signal Word

Danger

Hazardous Statements - Physical

H225 - Highly flammable liquid and vapor

Hazardous Statements - Health

- H311 Toxic in contact with skin
- H331 Toxic if inhaled

- H302 Harmful if swallowed
- H351 Suspected of causing cancer.
- H319 Causes serious eye irritation
- H361 Suspected of damaging fertility or the unborn child
- H315 Causes skin irritation
- H373 May cause damage to organs through prolonged or repeated exposure.

H335 - May cause respiratory irritation

Hazardous Statements - Environmental

H401 - Toxic to aquatic life

Precautionary Statements - General

- P101 If medical advice is needed, have product container or label at hand.
- P102 Keep out of reach of children.
- P103 Read label before use.

Precautionary Statements - Prevention

- P273 Avoid release to the environment.
- P280 Wear protective gloves, protective clothing, eye protection/face protection.
- P271 Use only outdoors or in a well-ventilated area.
- P264 Wash thoroughly after handling.
- P270 Do not eat, drink or smoke when using this product.
- P201 Obtain special instructions before use.
- P202 Do not handle until all safety precautions have been read and understood.
- P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
- P233 Keep container tightly closed.
- P240 Ground/bond container and receiving equipment.
- P241 Use explosion-proof electrical/ventilating/lighting equipment.
- P242 Use only non-sparking tools.
- P243 Take action to prevent static discharges.
- P260 Do not breathe dust/fume/gas/mist/vapors/spray.

Precautionary Statements - Response

- P302 + P352 IF ON SKIN: Wash with plenty of water.
- P312 Call a POISON CENTER/doctor if you feel unwell.
- P321 For specific treatment see section 4.
- P361 + P364 Take off immediately all contaminated clothing. And wash it before reuse.
- P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
- P301 + P312 IF SWALLOWED: Call a POISON CENTER/doctor if you feel unwell.
- P330 Rinse mouth.
- P308 + P313 IF exposed or concerned: Get medical advice/attention.

P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

- P337 + P313 If eye irritation persists: Get medical advice/attention.
- P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.
- P370 + P378 In case of fire: Use dry chemical, foam, or carbon dioxide to extinguish.
- P332 + P313 If skin irritation occurs: Get medical advice/attention.
- P314 Get Medical advice/attention if you feel unwell.

Precautionary Statements - Storage

P405 - Store locked up.

P403 + P233 - Store in a well-ventilated place. Keep container tightly closed.

P403 + P235 - Store in a well-ventilated place. Keep cool.

P403 + P405 - Store in a well-ventilated place. Store locked up.

Precautionary Statements - Disposal

P501 - Dispose of contents/container to disposal recycling center. Under RCRA it is the responsibility of the user of the product to determine at the time of disposal whether the product meets RCRA criteria for hazardous waste. Waste management should be in full compliance with federal, state and local laws.

SECTION 3) COMPOSITION/INFORMATION ON INGREDIENTS

CAS	Chemical Name	% By Weight
0002807-30-9	ETHYLENE GLYCOL MONOPROPYL ETHER	27% - 44%
0000108-10-1	METHYL ISOBUTYL KETONE	23% - 39%
0000108-38-3	M-XYLENE	9% - 22%
0000106-42-3	P-XYLENE	4% - 9%
0000100-41-4	ETHYLBENZENE	4% - 9%
0000095-47-6	O-XYLENE	3% - 7%

Specific chemical identity and/or exact percentage (concentration) of the composition has been withheld to protect confidentiality.

SECTION 4) FIRST-AID MEASURES

Inhalation

Remove source of exposure or move person to fresh air and keep comfortable for breathing.

If exposed or unwell : Call a POISON CENTER/doctor

Skin Contact

Take off immediately contaminated clothing. Rinse skin with water/shower and mild soap for 5 minutes or until product is removed. Store contaminated clothing under water and wash before re-use or discard.

Eye Contact

Rinse eyes cautiously with lukewarm, gently flowing water for several minutes, while holding the eyelids open. Remove contact lenses, if present and easy to do. Continue rinsing for 15-20 minutes. Take care not to rinse contaminated water into the unaffected eye or onto the face. If eye irritation persists: Get medical advice/attention.

Ingestion

Rinse mouth. If you feel unwell or are concerned : Get medical advice/attention.

Most important symptoms and effects, both acute and delayed

No data available.

Indication of any immediate medical attention and special treatment needed

No data available.

SECTION 5) FIRE-FIGHTING MEASURES

Suitable Extinguishing Media

Dry chemical, foam, or carbon dioxide is recommended. Water spray is recommended to cool or protect exposed materials or structures. Carbon dioxide can displace oxygen. Use caution when applying carbon dioxide in confined spaces. Simultaneous use of foam and water on the same surface is to be avoided as water destroys the foam.

Unsuitable Extinguishing Media

No data available.

Specific Hazards in Case of Fire

Vapors are heavier than air and may travel along the ground to ignition sources at locations distant from material handling point.

Vapor accumulations and spray mist may flash or explode if ignited.

Closed containers may rupture due to pressure buildup when exposed to extreme heat.

Dried solids can burn.

Fire-fighting Procedures

Isolate immediate hazard area and keep unauthorized personnel out. Stop spill/release if it can be done safely. Move undamaged containers from immediate hazard area if it can be done safely. Water spray may be useful in minimizing or dispersing vapors and to protect personnel. Water may be ineffective but can be used to cool containers exposed to heat or flame. Caution should be exercised when using water or foam as frothing may occur, especially if sprayed into containers of hot, burning liquid.

Dispose of fire debris and contaminated extinguishing water in accordance with official regulations.

Special Protective Actions

Wear protective pressure self-contained breathing apparatus (SCBA) and full turnout gear.

SECTION 6) ACCIDENTAL RELEASE MEASURES

Emergency Procedure

ELIMINATE all ignition sources (no smoking, flares, sparks or flames in immediate area).

Do not touch or walk through spilled material.

Isolate hazard area and keep unnecessary people away. Remove all possible sources of ignition in the surrounding area. Notify authorities if any exposure to the general public or the environment occurs or is likely to occur.

If spilled material is cleaned up using a regulated solvent, the resulting waste mixture may be regulated.

Recommended Equipment

Positive pressure, full-face piece self-contained breathing apparatus SCBA), or positive pressure supplied air respirator with escape SCBA (NIOSH approved).

Personal Precautions

Avoid breathing vapor. Avoid contact with skin, eye or clothing. Do not touch damaged containers or spilled materials unless wearing appropriate protective clothing.

Environmental Precautions

Stop spill/release if it can be done safely. Prevent spilled material from entering sewers, storm drains, other unauthorized drainage systems and natural waterways by using sand, earth, or other appropriate barriers.

Methods and Materials for Containment and Cleaning up

Absorb spill with inert absorbent.

Dike area to contain spill.

SECTION 7) HANDLING AND STORAGE

Ventilation Requirements

Use only with adequate ventilation to control air contaminants to their exposure limits. The use of local ventilation is recommended to control emissions near the source.

Storage Room Requirements

Keep container(s) tightly closed and properly labeled. Store in cool, dry, well-ventilated areas away from heat, direct sunlight, strong oxidizers and any incompatibilities. Store in approved containers and protect against physical damage. Keep containers securely sealed when not in use. Indoor storage should meet OSHA standards and appropriate fire codes. Containers that have been opened must be carefully resealed to prevent leakage. Empty containers retain residue and may be dangerous. Use non-sparking ventilation systems, approved explosion-proof equipment and intrinsically safe electrical systems in areas where this product is used and stored.

Ground and bond containers and receiving equipment. Avoid static electricity by grounding.

General

Wash hands after use. Do not get in eyes, on skin or on clothing. Do not breathe vapors or mists. Use good personal hygiene practices. Eating, drinking and smoking in work areas is prohibited. Remove contaminated clothing and protective equipment before entering eating areas. Eyewash stations and showers should be available in areas where this material is used and stored.

Respiratory protection

If engineering controls do not maintain airborne concentrations to a level which is adequate to protect worker, a respiratory protection program that meets or is equivalent to OSHA 29 CFR 1910.134 and ANSI Z88.2 should be followed. Check with respiratory protective equipment suppliers.

Eye protection

Wear eye protection with side shields or goggles. Wear indirect-vent, impact and splash resistant goggles when working with liquids. If additional protection is needed for entire face, use in combination with a face shield.

Skin Protection

Use of gloves approved to relevant standards made from the following materials may provide suitable chemical protection: PVC, neoprene or nitrile rubber gloves. Suitability and durability of a glove is dependent on usage, e.g. frequency and duration of contact, chemical resistance of glove material, glove thickness, dexterity. Always seek advice from glove suppliers. Contaminated gloves should be replaced. Use of an apron and over- boots of chemically impervious materials such as neoprene or nitrile rubber is recommended to avoid skin sensitization. The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace. Launder soiled clothes or properly disposed of contaminated material, which cannot be decontaminated.

Appropriate Engineering Controls

Provide exhaust ventilation or other engineering controls to keep the airborne concentrations of vapors below their respective threshold limit value.

A suitable, NIOSH-approved respirator and goggles should be worn when standing or grinding objects coated with this paint.

Chemical Name	OSHA TWA (ppm)	OSHA TWA (mg/m3)	OSHA STEL (ppm)	OSHA STEL (mg/m3)	OSHA Tables (Z1, Z2, Z3)	OSHA Carcinogen	OSHA Skin designation	ACGIH TWA (ppm)
ETHYLBENZE NE	100	435			1			20
METHYL ISOBUTYL KETONE	100	410			1			20
M-XYLENE	100	435			1			20
O-XYLENE	100	435			1			20
P-XYLENE	100	435			1			20

Chemical Name	ACGIH TWA (mg/m3)	ACGIH STEL (ppm)	ACGIH STEL (mg/m3)	ACGIH Carcinogen	ACGIH Notations	ACGIH TLV Basis
ETHYLBENZE NE				A3	OTO;BEI	URT & eye irr; ototoxicity; kidney eff; CNS impair
METHYL ISOBUTYL KETONE		75		A3	A3; BEI	URT irr; dizziness; headache
M-XYLENE						Eye irr & URT irr, hemotologic effects; CNS impair
O-XYLENE						Eye irr & URT irr, hemotologic effects; CNS impair
P-XYLENE				A4		Eye irr & URT irr, hemotologic effects; ototoxicity; CNS impair

(C) - Ceiling limit, A3 - Confirmed Animal Carcinogen with Unknown Relevance to Humans, A4 - Not Classifiable as a Human Carcinogen, BEI -Substances for which there is a Biological Exposure Index or Indices, CNS - Central nervous system, eff - Effects, impair - Impairment, irr - Irritation, URT - Upper respiratory tract

SECTION 9) PHYSICAL AND CHEMICAL PROPERTIES

Physical and Chemical Properties

Density	7.17810 lb/gal
% Solids By Weight	0.00000%
% VOC	100.00000%
Density VOC	7.17810 lb/gal
VOC Regulatory	7.17377 lb/gal
VOC Regulatory	859.63300 g/l
Appearance	N/A
Odor Threshold	N/A
Odor Description	N/A
рН	N/A
Water Solubility	N/A
Flammability	N/A
Flash Point Symbol	N/A
Flash Point	N/A
Viscosity	N/A
Lower Explosion Level	N/A
Upper Explosion Level	N/A
Vapor Pressure	N/A
Vapor Density	N/A
Freezing Point	N/A
Melting Point	N/A
Low Boiling Point	N/A
High Boiling Point	N/A
Auto Ignition Temp	N/A
Decomposition Pt	N/A
Evaporation Rate	N/A
Coefficient Water/Oil	N/A

SECTION 10) STABILITY AND REACTIVITY

Chemical Stability

Stable.

Possibility of Hazardous Reactions/Polymerization

No data available.

Conditions To Avoid

Excessive heat.

Incompatible Materials

Strong oxidizers.

Hazardous Decomposition Products

May produce fumes when heated to decomposition.

Fumes may contain carbon monoxide and carbon dioxide.

Likely route of exposure

Ingestion, Inhalation, Skin absorption

Skin Corrosion/Irritation

Causes skin irritation

Serious Eye Damage/Irritation

Causes serious eye irritation

0000108-10-1 METHYL ISOBUTYL KETONE

Contact can irritate and burn the eyes.

Respiratory/Skin Sensitization

Based on available data, the classification criteria are not met.

0000108-10-1 METHYL ISOBUTYL KETONE

Prolonged contact can cause a skin rash, dryness and reddness. Breathing can irritate the nose and throat causing coughing and wheezing.

Prolonged contact can cause a skin rash, dryness and redness.

Germ Cell Mutagenicity

Based on available data, the classification criteria are not met.

Carcinogenicity

Suspected of causing cancer.

Reproductive Toxicity

Suspected of damaging fertility or the unborn child

Specific Target Organ Toxicity - Single Exposure

May cause respiratory irritation

0000108-10-1 METHYL ISOBUTYL KETONE

Exposure to high concentrations can cause you to feel dizzy and lighheaded, and to pass out.

May damage the liver and kidneys. Exposure to high concentrations can cause you to feel dizzy and lightheaded, and to pass out.

Specific Target Organ Toxicity - Repeated Exposure

May cause damage to organs through prolonged or repeated exposure.

Aspiration Hazard

Based on available data, the classification criteria are not met.

Acute Toxicity

Toxic in contact with skin

Toxic if inhaled

Harmful if swallowed

0000108-10-1 METHYL ISOBUTYL KETONE

Breathing the vapor can cause headache, loss of appetite, nausea, vomiting, and diarrhea.

Likely Routes of Exposure

Inhalation, Ingestion, Skin contact, Eye contact

0000108-10-1 METHYL ISOBUTYL KETONE

Can be absorbed into the body by inhalation of its vapor and by ingestion.

The substance can be absorbed into the body in inhalation of its vapour and by ingestion.

Chronic Exposure

0000100-41-4 ETHYLBENZENE

CARCINOGENIC EFFECTS: Ethyl Benzene has been listed by IARC as Group 2B, Possibly Carcinogenic to Humans.

TERATOGENIC EFFECTS: Ethyl Benzene has been Classified as POSSIBLE for humans.

Potential Health Effects - Miscellaneous

0000100-41-4 ETHYLBENZENE

Is an IARC, NTP or OSHA carcinogen. Increased susceptibility to the effects of this material may be observed in people with preexisting disease of any of the following: central nervous system, kidneys, liver, lungs. Recurrent overexposure may result in liver and kidney injury. Studies in laboratory animals have shown reproductive, embryotoxic and developmental effects. WARNING: This chemical is known to the State of California to cause cancer.

0000108-10-1 METHYL ISOBUTYL KETONE

The following medical conditions may be aggravated by exposure: asthma, respiratory disease, eye disorders, pulmonary conditions, skin disorders. Repeated or prolonged skin contact may cause any of the following: dryness, cracking of the skin, defatting. Inhalation may cause any of the following: dizziness, stupor (central nervous system depression), drowsiness, respiratory tract irritation.

0000095-47-6 **O-XYLENE**

LC50 (rat): 5300 ppm (4-hour exposure); cited as 4330 ppm (6-hour exposure) (3) LC50 (mouse): 5630 ppm (4-hour exposure); cited as 4595 ppm (6-hour exposure) (3,4)

LD50 (oral, rat): 3608 mg/kg (3,16)

LD50 (dermal, rabbit): 20000 mg/kg (3)

0000100-41-4 ETHYLBENZENE

LC50 (inhalation, rat): 4000 ppm; 4-hour exposure (3)

LD50 (oral, rat): 3.5 g/kg (1,3,5,10) LD50 (oral, rat): 4.72 g/kg (3,5,7,8) LD50 (dermal, rabbit): 17.8 g/kg (11)

0000106-42-3 P-XYI FNF

LC50 (rat): 4740 ppm (4-hour exposure) (3) LC50 (mouse): 4800 ppm (4-hour exposure); cited as 3900 ppm (6-hour exposure) (1,4,6)

LD50 (oral, rat): 4030 mg/kg (3); 4550 mg/kg (10)

0000108-10-1 METHYL ISOBUTYL KETONE

LC50 (rat): 2000 - 4000 ppm (4-hour exposure) (1)

LD50 (oral, rat): 2,080 mg/kg (1) LD50 (oral, male mouse): 1,200 mg/kg; cited as 1.5 mL/kg (3) LD50 (dermal, rabbit): greater than 3000 mg/kg (9)

0000108-38-3 M-XYLENE

LC50 (rat): 7330 ppm (4-hour exposure); cited as 5984 ppm (6-hour exposure) (3,17) LC50 (mouse): 6450 ppm (4-hour exposure); cited as 5267 ppm (6-hour exposure) (3) LD50 (oral, rat): 5011 mg/kg (3); 6660 mg/kg (3)

LD50 (dermal, rabbit): 12180 mg/kg (3,17)

SECTION 12) ECOLOGICAL INFORMATION

Toxicity

Toxic to aquatic life

Persistence and Degradability

0000108-10-1 METHYL ISOBUTYL KETONE

Readily biodegradable.

Bioaccumulative Potential

No data available.

Mobility in Soil

No data available.

Other Adverse Effects

No data available.

Results of the PBT and vPvB assessment

0000108-10-1 METHYL ISOBUTYL KETONE

The substance is not PBT / vPvB.

Waste Disposal

Under RCRA it is the responsibility of the user of the product to determine at the time of disposal whether the product meets RCRA criteria for hazardous waste. Waste management should be in full compliance with federal, state and local laws.

Empty Containers retain product residue which may exhibit hazards of material, therefore do not pressurize, cut, glaze, weld or use for any other purposes. Return drums to reclamation centers for proper cleaning and reuse.

SECTION 14) TRANSPORT INFORMATION

	U.S. DOT Information	IMDG Information	IATA Information
UN number:	UN1993	UN1993	UN1993
Proper shipping name:	Flammable liquids, n.o.s.	Flammable liquids, n.o.s.	Flammable liquids, n.o.s.
Hazard class:	3	3	3
Packaging group:	II	II	II
Hazardous substance (RQ):	No Data Available		
Marine Pollutant:	No Data Available	No Data Available	
Note / Special Provision:	No Data Available	No Data Available	No Data Available
Toxic-Inhalation Hazard:	No Data Available		

SECTION 15) REGULATORY INFORMATION

REGULATORY INFORMATION

TSCA Inventory: All components of this product are in compliance with U.S. TSCA Chemical Substance Inventory Requirements.

Canada Domestic Substances List: All components of this product are listed on the Domestic Substances List

CAS	Chemical Name	% By Weight	Regulation List
0002807-30-9	ETHYLENE GLYCOL MONOPROPYL ETHER	27% - 44%	SARA313, Canada_NPRI, DSL, HAPS, SARA312, CA_TAC_Carcinogen, WI_NR438 - WI_NR438 - AIR CONTAMINANT EMISSION INVENTORY REPORTING REQUIREMENTS
0000108-10-1	METHYL ISOBUTYL KETONE	23% - 39%	SARA313, Canada_NPRI, DSL, HAPS, SARA312, CA_Carcinogen, WI_NR438 - WI_NR438 - AIR CONTAMINANT EMISSION INVENTORY REPORTING REQUIREMENTS, CA_Prop65 - California Proposition 65, CA_Prop65_Type_Toxicity_Cancer - CA_Proposition65_Type_Toxicity_Cancer, CA_Prop65_Type_Toxicity_Develop - CA_Proposition65_Type_Toxicity_Developmental
0000108-38-3	M-XYLENE	9% - 22%	SARA313, Canada_NPRI, DSL, HAPS, SARA312, WI_NR438 - AIR CONTAMINANT EMISSION INVENTORY REPORTING REQUIREMENTS
0000106-42-3	P-XYLENE	4% - 9%	SARA313, Canada_NPRI, DSL, HAPS, SARA312, WI_NR438 - WI_NR438 - AIR CONTAMINANT EMISSION INVENTORY REPORTING REQUIREMENTS
0000100-41-4	ETHYLBENZENE	4% - 9%	SARA313, Canada_NPRI, DSL, HAPS, SARA312, CA_Carcinogen, WI_NR438 - WI_NR438 - AIR CONTAMINANT EMISSION INVENTORY REPORTING REQUIREMENTS, CA_Prop65 - California Proposition 65, CA_Prop65_Type_Toxicity_Cancer - CA_Proposition65_Type_Toxicity_Cancer
0000095-47-6	O-XYLENE	3% - 7%	SARA313, Canada_NPRI, DSL, HAPS, SARA312, WI_NR438 - WI_NR438 - AIR CONTAMINANT EMISSION INVENTORY REPORTING REQUIREMENTS



WARNING: This product can expose you to chemicals including METHYL ISOBUTYL KETONE, which is known to the State of California to cause cancer, and METHYL ISOBUTYL KETONE, which is known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov

SECTION 16) OTHER INFORMATION

General

ACGIH- American Conference of Governmental Industrial Hygienists; ANSI- American National Standards Institute; Canadian TDG-Canadian Transportation of Dangerous Goods; CAS- Chemical Abstract Service; Chemtrec- Chemical Transportation Emergency Center (US); CHIP- Chemical Hazard Information and Packaging; DSL- Domestic Substances List; EC- Equivalent Concentration; EH40 (UK)-HSE Guidance Note EH40 Occupational Exposure Limits; EPCRA- Emergency Planning and Community Right-To-Know Act; ESL- Effects screening levels; HMIS- Hazardous Material Information Service; LC- Lethal Concentration; LD- Lethal Dose; NFPA- National Fire Protection Association; OEL- Occupational Exposure Limits; OSHA- Occupational Safety and Health Administration, US Department of Labor; PEL- Permissible Exposure Limit; SARA (Title III)- Superfund Amendments and Reauthorization Act; SARA 313- Superfund Amendments and Reauthorization Act, Section 313; SCBA- Self-Contained Breathing Apparatus; STEL- Short Term Exposure Limit; TCEQ- Texas Commission on Environmental Quality; TLV- Threshold Limit Value; TSCA- Toxic Substances Control Act Public Law 94-469; TWA- Time Weighted Value; US DOT- US Department of Transportation; WHMIS- Workplace Hazardous Materials Information System.

HMIS

Health	/ 2
FLAMMABILITY	3
Physical Hazard	0
Personal Protection	X

(*) - Chronic effects

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks

Version 2.0:

Revision Date: Feb 03, 2024

DISCLAIMER

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