



DIP SEALER WB

Waterborne Dipping Sealer

Product Data Sheet

DESCRIPTION and USES

Dip Sealer WB is a high-performance, direct-to-metal sealer designed for use on properly prepared ferrous and non-ferrous metals. Its viscosity is optimized for convenient application by dip. It results in a glossy coating that provides protection and beauty to the metal component.

PREPARATION

Surface Preparation: All surfaces to be painted must be dry and free from dirt, oil, rust, and other contamination. Loose and peeling paint must be removed to provide a sound surface. Commercial grade sandblasting to remove rust and mill scale is best. Power tool or hand removal of rust and scale is less effective but better than no preparation. This product can be applied directly to clean bare metal, but for maximum performance prime with Metl-Clad Rust Inhibitive Primer, Industrial Rust Inhibitive Primer – QD, or Duracrylic Primer.

APPLICATION

Agitate product periodically during use. Apply by dip. Ensure entire part to be painted is submerged in the paint, ideally for 15-30 seconds, before removal. Allow excess paint to drip off the part before transferring to a station to dry. Thinning generally not necessary, but if required, use only clean water.

CLEAN UP

Clean painting tools immediately after use with warm, soapy water. Wipe up spills before they dry with a damp cloth.

COLORS

Available in Black.

REGULATORY INFORMATION

For complete safety information, refer to the SAFETY DATA SHEET for this product.

The suggestions for use and technical data here given are accurate to the best of our knowledge and are offered in good faith. Because the conditions and use of our products are beyond our control, our liability, if any, is limited to the replacement of defective material only. RepcoLite Paints, Inc. DISCLAIMS ALL OTHER WARRANTIES relating to our products and DISCLAIMS ALL WARRANTIES RELATING TO THEIR APPLICATION, expressed or implied, INCLUDING but not limited to warranties of merchantability and fitness for a particular purpose. TECHNICAL DATA IS SUBJECT TO CHANGE WITHOUT NOTICE.

TECHNICAL DATA

Finish:	Gloss
Vehicle Type:	Acrylic Latex
Weight Solids:	16%
Volume Solids:	14%
Density:	8.44 lb/gal
Coverage:	200-225 SF/Gallon
Dry Time:	
<i>Touch:</i>	45-60 Minutes
<i>Full Cure:</i>	12-24 Hours (depends on temperature and humidity)
Clean Up:	Water
VOC:	< 275 g/L
Compliance:	As of 06/03/2025 Federal: Not Applicable. OTC Phase 1: Not Applicable. OTC Phase 2: Not Applicable.
Primer:	44870 Industrial Rust Inhibitive Primer 44917 Metl-Clad Rust Inhibitive Primer 48910 Duracrylic Primer

Consult with a RepcoLite representative for additional recommendations of stains, glazes, primers, sealers, and topcoats.

PRODUCT CODE INFORMATION

48275	Dip Sealer WB – Black
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