

DESCRIPTION and USES

Industrial Metal Enamel Gloss is a durable alkyd enamel designed for industrial applications, offering excellent protection for metal and other surfaces. It is ideal for use on machinery, construction and marine equipment, and structural steel. For superior rust protection, pair it with **Metl Clad Rust Inhibitive Primer**. Suitable for interior and exterior use.

PREPARATION

Surface Preparation: All surfaces to be painted must be dry and free from dirt, oil, rust, and other contamination. Loose and peeling paint must be removed to provide a sound surface. Commercial grade sandblasting to remove rust and mill scale is best. Power tool or hand removal of rust and scale is less effective but better than no preparation. This product can be applied directly to clean bare metal, but for maximum performance prime with Metl Clad Rust Inhibitive Primer, Industrial Rust Inhibitive Primer – QD, or Duracrylic Primer.

APPLICATION

Apply with brush, roller or spray making sure all areas, especially edges, are well coated. Avoid application, if possible, when temperatures are above 90°F or below 50°F or when relative humidity is above 85%. Use as supplied. Do not thin.

CLEAN UP

Clean painting tools immediately after use with specified clean up solvent. Use same clean up solvent to clean dried product off equipment.

COLORS

Available in a select range of colors derived from the White Base and from the Accent Base.

REGULATORY INFORMATION

For complete safety information, refer to the SAFETY DATA SHEET for this product.

For Industrial Use Only.

TECHNICAL DATA

Finish:	Gloss	
Vehicle Type:	Alkyd	
Weight Solids:	51-61% (varies with color)	
Volume Solids:	41-43% (varies with color)	
Density:	7.4-9.4 lb/gal (varies with color)	
Coverage:	400-500 SF/Gallon	
Dry Time:		
<i>Touch:</i>	30-40 Minutes	
<i>Recoat:</i>	3-4 Hours	
Clean Up:	Mineral Spirits or VM&P Naphtha	
VOC:	< 450 g/L	
Compliance:	As of 04/01/2026	
	Federal:	Yes
	OTC Phase 1:	No
	OTC Phase 2:	No
For Industrial Use Only.		
Primer:		
<i>Galvanized:</i>	Industrial Rust Inhibitive Primer – QD	
<i>Steel:</i>	Metl Clad Rust Inhibitive Primer	

Consult with a RepcoLite representative for additional recommendations of primers and sealers.

PRODUCT CODE INFORMATION

48591	Industrial Metal Enamel Gloss – White
48596	Industrial Metal Enamel Gloss – Accent Base

The suggestions for use and technical data here given are accurate to the best of our knowledge and are offered in good faith. Because the conditions and use of our products are beyond our control, our liability, if any, is limited to the replacement of defective material only. RepcoLite Paints, Inc. DISCLAIMS ALL OTHER WARRANTIES relating to our products and DISCLAIMS ALL WARRANTIES RELATING TO THEIR APPLICATION, expressed or implied, INCLUDING but not limited to warranties of merchantability and fitness for a particular purpose. TECHNICAL DATA IS SUBJECT TO CHANGE WITHOUT NOTICE.